



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-698-023
Job Sheet 199954



Part No: D412-698-023

Job Qty: 2 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/14/19

Description: Order 19270

Type: SOLD

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Klt	6 pcs		11/14/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

Mon 9-23-2019
Rosales, Oscar
(012039)



Container No: S216095



Part: D412-698-023

Job No: 199954

Serial No/Batch: S216095

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6 FAA STC SR014461

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Plex 9/5/19 9:44 AM Dart.Renwick.Jennifer

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135 DC - 1 - B4B	2 pcs	11/14/19	0.00 0.00	DC - 1 - B4B	DAG 21	OCT 11 2019
				DC - 2 - B4B	9-89	
140 QC 21 - FG	2 pcs	11/14/19	0.00 0.00	QC 21 - FG - 21		OCT 11 2019
				QC 21 - FG - 70		
				QC 21 - SA - 53	DAG 21	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003

140 - (QC21- Final Inspection - Work Order Release)

02 ~~012039~~ (012039)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	6 2 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S 199357(xs) ✓
D3594-042	Floor Doubler Assembly, LH	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S 183823 ✓
D3594-044	Floor Doubler Assembly, RH	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S 183877 ✓
D3594-5	Doubler	6 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S 186026 ✓
D3622-1	Ball Stud	12 4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S 185959 ✓
MS20426AD4-4	Rivet	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S 113854 ✓
MS21073L5	Anchor Nut	6 2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S 185035 ✓
NAS1149D0516J	Washer	12 4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S 157626 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	2	10	0
	D3594-043	2	10	0
	D3594-044	2	15	0
	D3594-5	2	21	0
	D3622-1	4	34	0
	MS20426AD4-4	4	1,379	0
	MS21073L5	2	24	0
	NAS1149D0516J	4	356	0

Part Specifications

Specifications could not be found.

Plex 9/5/19 9:44 AM Dart.Renwick.Jennifer

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty 023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW